

Übersicht Reinigungsfräser Overview reamers

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| Gasdüse/ID Gas nozzle/ID | Stromdüse/AD Welding tip/OD | Fräse/AD Reamer/OD | Fräser/ID Reamer/ID | Bestell-Nr. Ref.-no. |
|-----------------------------|--------------------------------|-----------------------|------------------------|-------------------------|
| 9,0 mm | 6,0 mm | 8,5 mm | 6,2 mm | 60008,5/6,2 |
| 10,0 mm | 6,0 mm | 9,0 mm | 7,2 mm | 60009/7,2 |
| 10,0 mm | 6,0 mm | 9,5 mm | 6,5 mm | 60009,5/6,5 |
| 10,0 mm | 8,0 mm | 9,8 mm | 8,5 mm | 60009,8/8,5 |
| 11,0 mm | 6,0 mm | 10,5 mm | 7,0 mm | 600010,5/7 |
| 11,0 mm | 8,0 mm | 10,5 mm | 8,5 mm | 600010,5/8,5 |
| 12,0 mm | 6,0 mm | 11,0 mm | 7,0 mm | 600011/7 |
| 12,0 mm | 8,0 mm | 11,0 mm | 8,5 mm | 600011/8,5 |
| 12,5 mm | 8,0 mm | 11,5 mm | 8,5 mm | 600011,5/8,5 |
| 12,0 mm | 9,0 mm | 11,5 mm | 9,5 mm | 600011,5/9,5 |
| 13,0 mm | 6,0 mm | 12,0 mm | 7,0 mm | 600012/7 |
| 13,0 mm | 8,0 mm | 12,0 mm | 8,5 mm | 600012/8,5 |
| 13,0 mm | 8,0 mm | 12,0 mm | 9,0 mm | 600012/9 |
| 13,0 mm | 9,0 mm | 12,0 mm | 9,5 mm | 600012/9,5 |
| 13,0 mm | 8,0 mm | 12,5 mm | 9,0 mm | 600012,5/9 |
| 13,0 mm | 8,0 mm | 12,5 mm | 9,0 mm | 600012,5/9VK20 |
| 13,0 mm | 8,0 mm | 12,5 mm | 9,0 mm | 600012,5/9VK28 |
| 13,0 mm | 10,0 mm | 12,5 mm | 10,5 mm | 600012,5/10,5 |
| 14,0 mm | 6,0 mm | 13,0 mm | 7,0 mm | 600013/7 |
| 14,0 mm | 8,0 mm | 13,0 mm | 9,0 mm | 600013/9 |
| 15,0 mm | 8,0 mm | 14,0 mm | 9,0 mm | 600014/9 |
| 15,0 mm | 10,0 mm | 14,0 mm | 11,0 mm | 600014/11 |
| 15,5 mm | 10,0 mm | 14,5 mm | 11,0 mm | 600014,5/11 |
| 16,0 mm | 8,0 mm | 15,0 mm | 9,0 mm | 600015/9 |
| 16,0 mm | 9,0 mm | 15,0 mm | 10,0 mm | 600015/10 |
| 16,0 mm | 10,0 mm | 15,0 mm | 11,0 mm | 600015/11 |
| 17,0 mm | 10,0 mm | 16,0 mm | 11,0 mm | 600016/11 |
| 18,0 mm | 10,0 mm | 17,0 mm | 11,0 mm | 600017/11 |
| 18,0 mm | 12,0 mm | 17,0 mm | 13,0 mm | 600017/13 |
| 19,0 mm | 10,0 mm | 18,0 mm | 11,0 mm | 600018/11 |
| 20,0 mm | 10,0 mm | 19,0 mm | 11,0 mm | 600019/11 |
| 21,0 mm | 12,0 mm | 20,0 mm | 13,0 mm | 600020/13 |

ID=inner diameter / Innendurchmesser

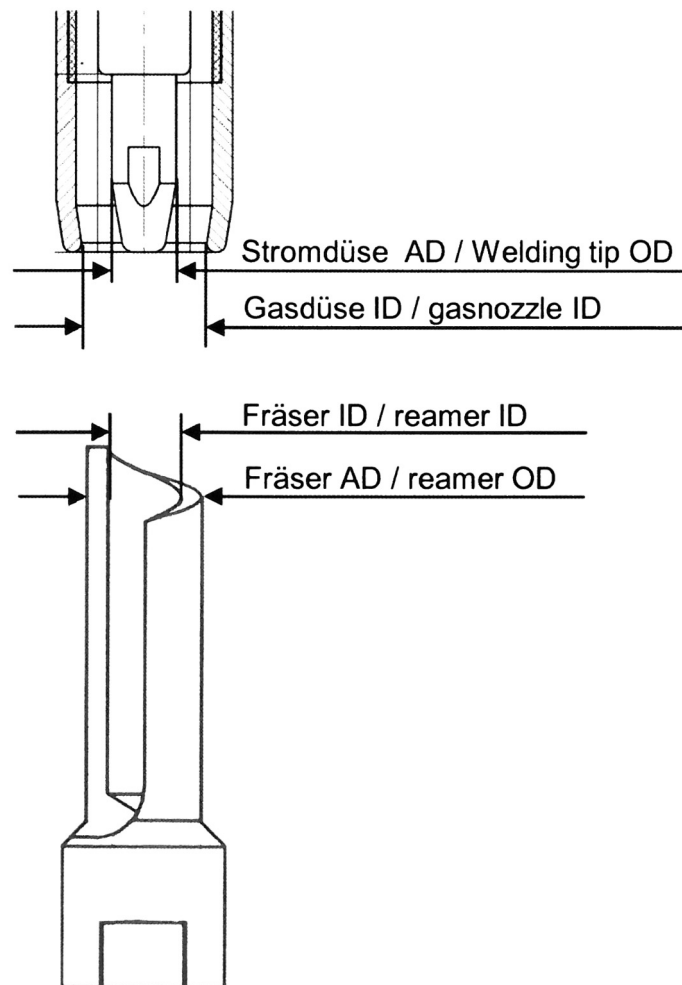
OD=outer diameter / AD=Aussendurchmesser

VK= Front reamer edge / Vorkopfante

Specials made to individual requirement – Sonderfräser auf Anfrage

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Fräser Abmaße Reamer dimensions



Dimensionieren Sie den Fräser entsprechend des Brenners.

Wenn der Fräser aufgrund der Geometrie der Stromdüse bzw. des Gasverteilers gestuft sein muss, erbitten wir Ihre gesonderte Anfrage.

Please dimension the measures of the reamer, referring the torch.

If there has to be a step inside the reamer, caused by the geometries of the tip/gas-distributor, please send us a special request.

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